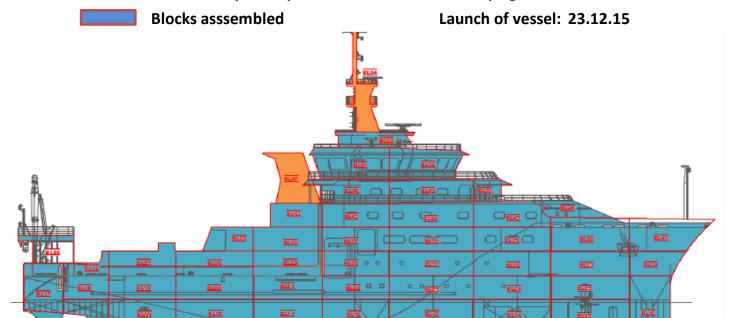
# Dr. Fridtjof Nansen Replacement - Building progress

## Update by 31st March 2016

Blocks ready to be placed on board

First steel cut: 13.01.2015

**Keel laying: 23.04.15** 



#### **General comments:**

- Project meeting week 10. Yard and vessel visit by representatives from IMR, UD, NORAD and FAO.
- Reduced activity during Easter (week 12), work only by subcontractors for accommodation, electro and paint during this period.
- By date up to a manning of approx. 100 workers 10-11 hrs/day. (Electrical workers increased to 45 this week)

Efficient productivity in some areas are now somewhat reduced, mainly due to parallel activities with limited space and access.

• Due to the limited outfitting activity details shown in MP, it is difficult to get good measurement of progress status vs the MP 4 plan, but we do see a trend of an overall fall back and our estimate is that progress is 2-3 weeks behind presented plan by date.

Late startup of cable pulling and a fall back from plan on steel pipe installation is seen as activities that creates start up and progress limitations for other activities such as accommodation paneling etc.

Hull Construction: External outfitting:

"Gilson mast" installed

- All hatches installed – mounting of railings, other deck outfitting in good progress.

Stern gate installed, final alignment of net drums in progress.

Piping:

Steel piping: Zone 400 (structural tanks etc.) almost completed,

Zone 500 (Engine & aux rooms) 55%

Zone 700 (technical work areas, Labs) 40%

Zone 800 (Accommodation) 70%

Sanitary piping, water mist piping and HVAC: Accommodation areas on Tween, Main, 1<sup>st</sup> & 2<sup>nd</sup> dk almost completed. Upper decks, labs and technical areas just started.

Some owner remarks on routing due to operational conflicts – good respond for remediation and re-routing.

Propulsion and maneuvering: Alignment of AC motors ongoing.

- Scientific equipment and Labs: work with cable trays and sanitary piping started. Started installation of KM cabinets in L 27.
- Electrical: Cable trays and cabling
  - Cable trays:
    - Engine areas below tween dk.: 90% completed
    - Accommodation areas on Tween dk, Main dk, 1<sup>st</sup> and 2<sup>nd</sup> dk are 90 % completed.
    - Areas outside accommodation (Labs, techn. rooms, stores etc) average 60% completed.
  - o Electrical cabling work started March 1<sup>st</sup>, 3 weeks behind plan.
    - Main cables for thrusters and AC motors in place and termination started.
    - Power and signal cabling ongoing in accommodation areas on the tween, main and 1<sup>st</sup> dk.
      - LAN/Cat 7 cabling not started
- **Accommodation:** Floating floor installation and insulation work on: Tween, main, 1<sup>st</sup> and 2<sup>nd</sup> dk almost completed. Awaiting cabling progress for startup of wall paneling.
- Painting: Good progress on internal areas. Hangar areas sandblasted, metalized and primed during Easter.

### Alongside outfitting berth







Aft Deck - "Gilson mast" installed



Bin board arr. on aft deck



Hangar area metalized and primed during Easter



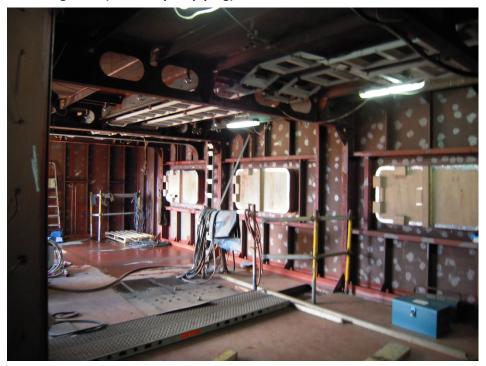
Accommodation 1<sup>st</sup> dk – PS



Main Dk



Outfitting work (cable trays & piping) in Labs started



Noise insulation: sound dampening compound with steel tiles.



Main cables to Azimuth thruster



Preparation for cable termination in AC motors drives



Ballast system - manifold and piping



## AC motor alignment



## Work boat launched.



